



# The SSC Controls Company

THE FOOT SWITCH EXPERTS<sup>®</sup>

## TIG Pedal Carrier Base (-CA Option)

### Instructions for Assembly and Use

#### **Your new Carrier and Cable Routing accessory provides:**

- Allows for routing of cable out the front of the unit, to the left, or to the right.
- Handle allows easy transport of the foot pedal without bending down or kicking the unit to move it.

#### **Attaching to a SSC TIG Foot Control:**

1. Attach the handle at the desired location (optional). For TIG Controls, we recommend either the left or the right side. Securely fasten the nuts.
2. Using pliers, remove the pigtail grommet and rubber bushing from the pedal and slide them about two feet towards the plug.
3. If cable will exit out front, route your plug and cable through the large hole in the carrier base (route it from the top), and then pull the entire length of the cable through the large hole. Position it in the front hole (as shown).
4. If cable will exit out either side, simply position the cable in the hole on that side.
5. Using pliers, attach the new (supplied) grommet to the point on the cable where the previous pigtail had clamped down, and push it into the case.
6. Set the TIG Control onto the Carrier so that the hinge pins line up with the slotted flanges.
7. Use the supplied zip ties to secure the cable to the side of the carrier so that it cannot be pinched as the cover comes down when in use.
8. Take up extra slack in the cable, and then fix the original pigtail grommet into the new cable exit slot in the carrier. You're ready to weld.

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